# **BMI Icopal Insulation** Pour Adhesive

BMI Icopal Insulation Pour Adhesive is a single component moisture cured polyurethane adhesive.

#### **INTENDED USE**

BMI Icopal Insulation Pour Adhesive is intended for use as an adhesive to bond Thermazone thermal insulations boards to various compatible substrates.

BMI Icopal Insulation Pour Adhesive should be installed in accordance with the manufacturer's guidelines.

#### **STORAGE**

BMI Icopal Insulation Pour Adhesive should be stored on a clean, level surface under cover and unopened in dry conditions, at temperatures between 5 °C and 25 °C.

#### **INSTALLATION SUMMARY**

Apply 30 - 40mm beads of adhesive at the required centres paying particular attention to the wind uplift requirements for the location of the project and the relevant bonding pattern for the adhesive.

Place the insulation board into the adhesive and press firmly down. The board must be placed within 10-15 minutes at 20  $^{\circ}$ C.

It is recommended to check that the adhesive has fully transferred to the board by carefully lifting a corner to ensure the beads have been squeezed flat.

Characteristic	Value or Statement	
Size	6 kg	
Colour	Brown/Amber	
Chemical Base	Polyurethane	
Solvents	None	
Flammability	No Flashpoint	
Application Temperatures	5-30°C	
Coverage (1)	Normal – 40-60m <sup>2</sup> (100-150g/m <sup>2</sup> ) Roof Perimeters – 30-40m <sup>2</sup> (150-210g/m <sup>2</sup> )	
Bond Time (2)	Board must be placed within 10- 15 minutes of application of adhesive. Curing will typically occur within 1 hour	
Cure Rate	10°C - 60 mins 20°C - 30 mins 30°C - 15 mins	

- $1.\, Subject\,\, to\, bead\, size, spacing\, centre,\, and\, site\, conditions$
- 2. Curing time is dependent on temperature and humidity



#### **PACKAGING**

Description	Size	Product Code
BMI Icopal Insulation Pour Adhesive	6kg	20000696

#### **IMPORTANT INFORMATION**

- Do not apply to wet roofs or if rain is imminent.
- Do not use below 5 °C. The adhesive will not cure and no bond will be formed.
- Do not apply more adhesive that can be covered in 15 minutes.
- Please read through the product's material safety datasheet prior to use.

## **SAFETY, QUALITY & ENVIRONMENT**

BMI Icopal membranes are manufactured under a Quality Management System approved to ISO 9001: 2015 and an Environmental Management System approved to ISO 14001: 2015, by TÜV NORD CERT GmbH

Information regarding transportation, handling, storage and disposal can be found on the relevant Safety Data Sheet.





#### **TECHNICAL SERVICES**

For further information and technical support, please contact our technical services team:

**T:** +44 (0) 330 123 4585 **E:** technical.uk@bmigroup.com



### **BMI Group UK Limited**

BMI House, 2 Pitfield, Kiln Farm, Milton Keynes, MK11 3LW bmigroup.com/uk

Product, technical standards and codes of practice are under constant review. We reserve the right to change and amend products and information without prior notice. For the latest information, suitability and specification advice, please contact BMI Icopal technical services team.